# Vapor-Liquid Equilibria for the Systems 1,3,5-Trimethylbenzene-1-Propyl Alcohol and 1,3,5-Trimethylbenzene-2-Propyl Alcohol 

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#### Abstract

Isothermal vapor-liquid equllibrium data at four different temperatures over the entire range of composition were obtained by using a vapor-recircuiating equillbrium still for the binary systems formed by 1,3,5-trimethylbenzene and elther 1-propyl alcohol or 2-propyl alcohol. Fits to NRTL, WIlson, UMAS, UNIQUAC, and other models by a nonlinear regression method based on the maximum-likellhood principle were tried. The best fits for both systems are obtained successively in the same order In which the models are mentioned above, the deviations belng not significantly different from one model to the other. Calculated values with UNIFAC show considerable deviation.


## Introduction

Vapor-liquid equilibrium data for the binary systems formed by $1,3,5$-trimethylbenzene ( $1,3,5-\mathrm{TMB}$ ), also known as mesitylene, and either 1-propyl alcohol (1-PrOH) or 2-propyl alcohol (2-PrOH) were not found in the available literature. For this reason their measurement and correlation to current models was considered to be an interesting contribution, especlally due to the fact that they are examples of associated solutions formed by pure fluids showing important boiling point differences.

## Experimental Section

1,3,5-Trimethylbenzene was a Fluka analytical grade reagent with a certified minimum purity of $99.5 \%$. It was redistilled in a high-efficiency packed column. The heart cut was collected by discarding the first $20 \%$ distillate and the last $20 \%$ residue. Both 1-propyl alcohol and 2-propyl alcohol were Merck analytical grade reagents with a certified minimum purity of $99.0 \%$. The treatment was similar to that described for $1,3,5$-trimethylbenzene, except for the addition of magnesium to the latter during the distillations. A chromatographic analysis made to each heart cut showed no significant peak other than the main one. Refractive indices showed good agreement with literature values and they are given in Table I. Vapor pressures of the pure flulds were measured with the still described below and showed to be accurate within $\pm 0.3$ Torr when compared with Antoine-type equations:

$$
\begin{equation*}
\ln P=16.2893-3614.19 /(T-63.57) \tag{1}
\end{equation*}
$$

for 1,3,5-trimethylbenzene (1),

$$
\begin{equation*}
\ln P=18.0699-3452.06 /(T-68.51) \tag{2}
\end{equation*}
$$

for 1-propyl alcohol (2), and

$$
\begin{equation*}
\ln P=18.6919-3640.20 /(T-53.54) \tag{3}
\end{equation*}
$$

for 2-propyl alcohol (2). $P$ is given in Torr and $T$ in keivin in eq 1-3.
Vapor pressures of the solutions were measured at constant temperature as a function of composition by using a vapor-recrrculating equilibrium stlll, which was a simplified version of that described by Hipkin and Myers (3). Instead of the vapor jacket

Table I. Refractive Indices of Pure Fluids and Their Solutions at 298.15 K as Given by the Polynomial

| $n_{\mathrm{D}}=x_{1} n_{1}+x_{2} n_{2}+x_{1} x_{2}\left(a_{0}+a_{1} x_{2}+a_{2} x_{2}{ }^{2}+a_{3} x_{2}{ }^{3}+a_{4} x_{2}{ }^{4}\right)$ |  |  |
| :---: | :---: | :---: |
|  | 1,3,5-Trimethylbenzene (1) + |  |
| $n_{1}$ | $1.4973(1.4967)^{a}$ | 1.4973 |
| $n_{2}$ | $1.3835(1.3837)^{b}$ | $1.3755(1.3752)^{b}$ |
| $a_{0}$ | 0.08400 | 0.06184 |
| $a_{1}$ | -0.23194 | -0.06866 |
| $a_{2}$ | 0.70268 | 0.34268 |
| $a_{3}$ | -0.78112 | 0.49725 |
| $a_{4}$ | 0.32778 | 0.27015 |
| std dev | $\pm 0.00025$ | $\pm 0.00018$ |
| ${ }^{a}$ Reference 1. ${ }^{b}$ Reference 2. |  |  |

used in the original design, the contactor is self-lagged with its own vapor so as to assure adiabatic conditions. A schematic view of the apparatus has been shown elsewhere (4). The equilibrium still was connected through a cold trap to the regulating and measuring pressure devices. Pressures were measured by a mercury manometer and were corrected to give the equivalent heights of a mercury column at 273.15 K and standard gravity. Experimental vapor pressures are considered to be accurate to approximately $\pm 0.5$ Torr. Temperatures were measured by a certified thermometer (Will Scientific $710-5$ ) with a stated accuracy of $\pm 0.1 \mathrm{~K}$. Compositions of the liquid and condensed vapor were determined from measurements of their refractive indices at 298.15 K by using an Abbe-type refractometer with an accuracy of $\pm 0.0002$. The best fits of the refractive index to polynomials are given in Table I. Compositions were estimated to be within $\pm 0.002$ mole fraction accuracy for the liquid phase and within $\pm 0.010$ for the vapor phase.

## Results and Discussion

The vapor-liquid equilibrium data for the binary systems 1,3,5-trimethylbenzene with 1-and 2-propyl alcohol are given respectively in Tables II and III. In order to appraise the interpretative ability of different models, the experimental data were tested with several of them given in the current literature. In this report, only those that gave relatively good correlations are informed: the Renon-Prausnitz NRTL. equation (5), Wilson equation (6), unified model of athermal associated solutions (UMAS) (7), modified UNIQUAC equation ( 8,9 ), and generalized model of ideal associated solutions (GMAS) (10). The computer program developed by Prausnitz et al. (11) with convenient modifications was used to estimate the best parameters of the respective activity coefficients by a nonlinear regression method based on the maximum-likellhood principle (12). The equations for the corresponding activity coefficients for the above-mentioned models are shown in Table IV.

The objective function

$$
\begin{equation*}
\psi=\sum_{i=1}^{N} \sum_{j=1}^{n}\left[\left(y_{j}-\hat{y}_{j}\right) / \sigma_{j}\right]_{i}^{2} \tag{4}
\end{equation*}
$$

in which $N$ is the total number of experimental points, $n$ is the

Table II. Vapor-Liquid Equilibrium Data for the Binary System 1,3,5-Trimethylbenzene (1)-1-Propyl Alcohol (2)

| no. | $P$, Torr | $t,{ }^{\circ} \mathrm{C}$ | $x_{1}$ | $y_{1}$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 116.1 | 55.0 | 0.093 | 0.048 |
| 2 | 112.6 | 55.0 | 0.163 | 0.066 |
| 3 | 110.4 | 55.0 | 0.247 | 0.080 |
| 4 | 109.1 | 55.0 | 0.291 | 0.088 |
| 5 | 107.8 | 55.0 | 0.357 | 0.092 |
| 6 | 106.1 | 55.0 | 0.362 | 0.092 |
| 7 | 104.7 | 55.0 | 0.417 | 0.091 |
| 8 | 100.1 | 55.0 | 0.512 | 0.093 |
| 9 | 99.2 | 55.0 | 0.545 | 0.101 |
| 10 | 98.7 | 55.0 | 0.559 | 0.098 |
| 11 | 87.5 | 55.0 | 0.752 | 0.121 |
| 12 | 85.3 | 55.0 | 0.793 | 0.131 |
| 13 | 84.9 | 55.0 | 0.796 | 0.120 |
| 14 | 149.2 | 60.0 | 0.087 | 0.045 |
| 15 | 147.3 | 60.0 | 0.151 | 0.061 |
| 16 | 141.7 | 60.0 | 0.243 | 0.075 |
| 17 | 140.0 | 60.0 | 0.271 | 0.081 |
| 18 | 137.9 | 60.0 | 0.314 | 0.085 |
| 19 | 137.3 | 60.0 | 0.361 | 0.088 |
| 20 | 135.8 | 60.0 | 0.364 | 0.088 |
| 21 | 135.3 | 60.0 | 0.396 | 0.092 |
| 22 | 133.8 | 60.0 | 0.402 | 0.097 |
| 23 | 131.4 | 60.0 | 0.473 | 0.085 |
| 24 | 129.3 | 60.0 | 0.488 | 0.092 |
| 25 | 121.2 | 60.0 | 0.658 | 0.115 |
| 26 | 112.6 | 60.0 | 0.762 | 0.120 |
| 27 | 107.7 | 60.0 | 0.789 | 0.132 |
| 28 | 106.6 | 60.0 | 0.810 | 0.130 |
| 29 | 103.4 | 60.0 | 0.829 | 0.136 |
| 30 | 102.7 | 60.0 | 0.834 | 0.131 |
| 31 | 190.3 | 65.0 | 0.086 | 0.042 |
| 32 | 183.6 | 65.0 | 0.158 | 0.063 |
| 33 | 183.3 | 65.0 | 0.229 | 0.073 |
| 34 | 175.1 | 65.0 | 0.311 | 0.082 |
| 35 | 175.8 | 65.0 | 0.319 | 0.079 |
| 36 | 174.8 | 65.0 | 0.356 | 0.085 |
| 37 | 169.7 | 65.0 | 0.396 | 0.085 |
| 38 | 167.3 | 65.0 | 0.459 | 0.086 |
| 39 | 160.5 | 65.0 | 0.614 | 0.084 |
| 40 | 149.1 | 65.0 | 0.703 | 0.104 |
| 41 | 142.6 | 65.0 | 0.734 | 0.108 |
| 42 | 140.9 | 65.0 | 0.758 | 0.107 |
| 43 | 131.1 | 65.0 | 0.818 | 0.129 |
| 44 | 132.9 | 65.0 | 0.829 | 0.127 |
| 45 | 239.3 | 70.0 | 0.086 | 0.042 |
| 46 | 233.6 | 70.0 | 0.148 | 0.058 |
| 47 | 225.6 | 70.0 | 0.248 | 0.073 |
| 48 | 222.7 | 70.0 | 0.269 | 0.077 |
| 49 | 217.4 | 70.0 | 0.338 | 0.078 |
| 50 | 219.8 | 70.0 | 0.352 | 0.087 |
| 51 | 220.0 | 70.0 | 0.354 | 0.081 |
| 52 | 211.3 | 70.0 | 0.424 | 0.094 |
| 53 | 208.3 | 70.0 | 0.465 | 0.089 |
| 54 | 203.0 | 70.0 | 0.537 | 0.095 |
| 55 | 200.3 | 70.0 | 0.584 | 0.093 |
| 56 | 198.0 | 70.0 | 0.639 | 0.094 |
| 57 | 195.3 | 70.0 | 0.628 | 0.103 |
| 58 | 198.0 | 70.0 | 0.639 | 0.094 |
| 59 | 184.9 | 70.0 | 0.705 | 0.104 |

total number of variables, $\sigma_{j}$ are the estimated standard deviations for the respective measured varlables, $y_{j}$, and $\hat{y}_{j}$ are the respective calculated values of the variables. The magnitude of each $\sigma_{j}$ was taken as that already indicated under Experimental Section.

The fugacity coefficlents were calculated by the virial equation of state in terms of pressure, neglecting third and higher order coefficients. Second virial coefficients were obtained through the Hayden and O'Connell correlation (13). Molar volumes were calculated with the Rackett equation as modified by Spencer and Danner (14).

For the liquid phase, the standard-state fugacities at the saturation pressure of the pure fluids were calculated with eq 1-3. The constants used for the calculation of both fugacity

Table III. Vapor-Liquid Equilibrium Data for the Binary System 1,3,5-Trimethylbenzene (1)-2-Propyl Alcohol (2)

| no. | $P$, Torr | $t,{ }^{\circ} \mathrm{C}$ | $x_{1}$ | $y_{1}$ |
| :---: | :---: | :---: | :---: | :---: |
| 1 | 176.8 | 50.0 | 0.005 | 0.004 |
| 2 | 168.0 | 50.0 | 0.079 | 0.024 |
| 3 | 170.0 | 50.0 | 0.082 | 0.024 |
| 4 | 166.1 | 50.0 | 0.137 | 0.030 |
| 5 | 164.6 | 50.0 | 0.139 | 0.033 |
| 6 | 163.5 | 50.0 | 0.187 | 0.036 |
| 7 | 161.1 | 50.0 | 0.215 | 0.036 |
| 8 | 158.9 | 50.0 | 0.227 | 0.041 |
| 9 | 161.1 | 50.0 | 0.239 | 0.037 |
| 10 | 156.1 | 50.0 | 0.300 | 0.043 |
| 11 | 149.9 | 50.0 | 0.412 | 0.048 |
| 12 | 150.0 | 50.0 | 0.426 | 0.045 |
| 13 | 149.8 | 50.0 | 0.470 | 0.050 |
| 14 | 138.4 | 50.0 | 0.574 | 0.057 |
| 15 | 139.9 | 50.0 | 0.637 | 0.064 |
| 16 | 126.9 | 50.0 | 0.740 | 0.066 |
| 17 | 126.1 | 50.0 | 0.769 | 0.053 |
| 18 | 284.2 | 60.0 | 0.034 | 0.014 |
| 19 | 279.0 | 60.0 | 0.059 | 0.019 |
| 20 | 278.3 | 60.0 | 0.082 | 0.023 |
| 21 | 276.2 | 60.0 | 0.092 | 0.023 |
| 22 | 273.0 | 60.0 | 0.109 | 0.026 |
| 23 | 269.7 | 60.0 | 0.127 | 0.031 |
| 24 | 270.0 | 60.0 | 0.139 | 0.031 |
| 25 | 267.5 | 60.0 | 0.163 | 0.029 |
| 26 | 266.4 | 60.0 | 0.172 | 0.032 |
| 27 | 257.6 | 60.0 | 0.236 | 0.037 |
| 28 | 260.6 | 60.0 | 0.239 | 0.037 |
| 29 | 252.2 | 60.0 | 0.320 | 0.042 |
| 30 | 252.2 | 60.0 | 0.341 | 0.039 |
| 31 | 246.7 | 60.0 | 0.386 | 0.042 |
| 32 | 244.7 | 60.0 | 0.416 | 0.047 |
| 33 | 229.7 | 60.0 | 0.519 | 0.055 |
| 34 | 226.8 | 60.0 | 0.533 | 0.061 |
| 35 | 233.5 | 60.0 | 0.568 | 0.056 |
| 36 | 223.1 | 60.0 | 0.589 | 0.054 |
| 37 | 220.5 | 60.0 | 0.650 | 0.052 |
| 38 | 188.3 | 60.0 | 0.818 | 0.075 |
| 39 | 442.8 | 70.0 | 0.051 | 0.014 |
| 40 | 436.6 | 70.0 | 0.072 | 0.020 |
| 41 | 437.0 | 70.0 | 0.075 | 0.014 |
| 42 | 429.3 | 70.0 | 0.097 | 0.023 |
| 43 | 426.7 | 70.0 | 0.121 | 0.023 |
| 44 | 424.9 | 70.0 | 0.139 | 0.025 |
| 45 | 418.0 | 70.0 | 0.155 | 0.029 |
| 46 | 419.4 | 70.0 | 0.169 | 0.026 |
| 47 | 402.9 | 70.0 | 0.261 | 0.028 |
| 48 | 398.4 | 70.0 | 0.273 | 0.047 |
| 49 | 403.2 | 70.0 | 0.285 | 0.032 |
| 50 | 400.1 | 70.0 | 0.317 | 0.031 |
| 51 | 384.5 | 70.0 | 0.342 | 0.044 |
| 52 | 377.6 | 70.0 | 0.420 | 0.045 |
| 53 | 383.7 | 70.0 | 0.428 | 0.038 |
| 54 | 347.8 | 70.0 | 0.591 | 0.057 |
| 55 | 343.9 | 70.0 | 0.641 | 0.061 |
| 56 | 687.0 | 80.0 | 0.029 | 0.010 |
| 57 | 677.8 | 80.0 | 0.052 | 0.011 |
| 58 | 671.6 | 80.0 | 0.069 | 0.014 |
| 59 | 665.3 | 80.0 | 0.081 | 0.019 |
| 60 | 664.4 | 80.0 | 0.088 | 0.021 |
| 61 | 656.5 | 80.0 | 0.115 | 0.026 |
| 62 | 651.1 | 80.0 | 0.125 | 0.030 |
| 63 | 645.8 | 80.0 | 0.155 | 0.020 |
| 64 | 643.0 | 80.0 | 0.175 | 0.024 |
| 65 | 604.5 | 80.0 | 0.299 | 0.035 |
| 66 | 604.4 | 80.0 | 0.313 | 0.045 |
| 67 | 593.5 | 80.0 | 0.327 | 0.047 |
| 68 | 577.3 | 80.0 | 0.385 | 0.047 |
| 69 | 569.9 | 80.0 | 0.480 | 0.053 |
| 70 | 555.7 | 80.0 | 0.482 | 0.050 |
| 71 | 531.4 | 80.0 | 0.633 | 0.059 |

and activity coefficients are given in Tables V and VI.
The resulting parameters from the fit to each model of the liquid phase for both binary systems are shown in Table VII, wth the assumption that all of them are independent of tem-

Table IV. Equations for the Activity Coefficients of the Models

> NRTL Equation (5)
$\left.\gamma_{i}=\exp \left[x_{j}^{2}\right\}\left(\tau_{j i} G_{j i}^{2} / \Omega_{j}\right)-\left(\tau_{i j} G_{i j} / \Omega_{i}\right) \geqslant\right] ; i=1,2 ; j=3-i$
in which
$G_{i j}=\exp \left(-\alpha_{i j} \tau_{i j}\right)$
$\tau_{i j}=\Delta_{i j} / R T$
$\Omega_{i}=\left(x_{j}+x_{i} G_{i j}\right)^{2}$
$\Delta_{i j}$ : adjustable energy parameter
$\alpha_{i j}$ : adjustable parameter (when given, $\alpha_{i j}=0.47$ )
Wilson Equation (6)

$$
\left.\gamma_{i}=\Omega_{i}^{-1} \exp \left[x_{j}\left(\Lambda_{i j} / \Omega_{i}\right)-\left(\Lambda_{j i} / \Omega_{j}\right)\right\}\right] ; \quad i=1,2, j=3-i
$$

in which
$\Omega_{i}=x_{i}+x_{j} \Lambda_{i j}$
$\Lambda_{i j}=\left(v_{j} / v_{i}\right) \exp \left(-\Delta_{i j} / R T\right)$
$v_{i}:$ molar liquid volume
$\Delta_{i j}$ : adjustable energy parameter
UMAS Equations (7)

$$
\begin{gathered}
\gamma_{1}=(\epsilon r / x) \exp \left[1-\left(\epsilon v_{1} / v\right)+x_{2} \Omega+\Phi v_{1} x_{2}{ }^{2}(1+\eta)\right] \\
\gamma_{2}=\left(\phi / x_{2} \phi^{\circ}\right) \exp \left[v_{2}\left(v-v^{\circ}\right) / v v^{\circ}-x_{1} \Omega+\Phi v_{2} r x_{1}{ }^{2}\left(\epsilon^{2} r+\eta\right)\right]
\end{gathered}
$$

in which
$\Phi=x / R T x^{2}$
$x=x_{2}+r \in x_{1}$
$\epsilon=\epsilon^{\circ} x_{2}+x_{1}$
$\Omega=x_{1}\left(\epsilon^{\circ}-1\right)\left(v_{1} / v-1 / \epsilon\right)$
$\eta=\left(\epsilon^{0}-1\right) x_{2}{ }^{2}=(\epsilon-1) x_{2}$
$v=v_{2} /\left[x_{1} / x+(\phi / \alpha)\{\beta+(\beta-1) \alpha \ln \alpha / K \phi\}\right] ; \quad v^{0}$ when $x_{2}=1$
$\alpha=1-K \phi$
$\phi=2 x_{2} /\left[2 K x_{2}+x+\left\{x\left(x+4 \beta K x_{2}\right)\right]^{1 / 2}\right] ; \quad \phi^{0}$ when $x_{2}=1$
$v_{1}, v_{2}$ : molar liquid volumes
$K$ : equilibrium constant for association according to Nath and Bender (17)

> Modified UNIQUAC Equation (8, 9)
> $\gamma_{i}=\left(\phi_{i} / x_{i}\right)\left(\theta_{i} / \phi_{i}\right)^{2 q_{i} / 2} \Omega_{i}^{i} q_{i}^{A}$
in which
$\phi_{i}=x_{i} r_{i} /\left(x_{i} r_{i}+x_{j} r_{j}\right)$
$\theta_{i}=x_{i} q_{i} /\left(x_{i} q_{i}+x_{j} q_{j}\right) ; \quad \theta_{i}^{\prime}$ when $q_{i}^{\prime}$
$\Omega_{i}=\theta_{i}^{\prime}+\theta_{j}^{\prime} \tau_{j i}$
$\tau_{i j}=\exp \left(-\Delta_{i j} / R T\right)$
$\eta_{i}=\phi_{i}\left(l_{j}-r_{j} l_{i} / r_{i}\right)+q_{i}^{\prime} \theta_{j}^{j}\left\{\left(\tau_{j i} / \Omega_{i}\right)-\left(\tau_{i j} / \Omega_{j}\right)\right\}$
$l_{i}=(z / 2)\left(r_{i}-q_{i}\right)-\left(r_{i}-1\right)$
$z$ : coordination number, equal to 10
$r_{i}$ : structural size parameter
$q_{i}, q_{i}^{\prime}$ : structural area parameters
$\Delta_{i j}$ : adjustable energy parameter
GMAS Equations (10)

$$
\begin{aligned}
& \left.\gamma_{1}=\{(1-x) / x) / x_{1}\right\} \exp \left[\left(\chi v_{1} / R T\right) /\left\{1+\left(x_{2} / r x_{1}\right)\right]^{2}\right] \\
& \left.\gamma_{2}=\left(x_{m} / x_{m}{ }^{\circ} x_{2}\right) \exp \left[\left(\chi v_{2} / R T\right) / / 1+\left(r x_{1} / x_{2}\right)\right]^{2}\right] \\
& \text { in which } \\
& x=\left\{\left(1-x_{m}\right)^{-\beta}-1\right\} / \beta \Omega \\
& \Omega=2\left[\exp \left(\Delta_{i j} / R T\right)\right] /(\beta+1) \\
& x_{m} \text { calculated iteratively from } \\
& x_{2}=\beta \Omega x_{m} /\left[\left(1-\Omega x_{m}\right)^{\beta+1}(1+\beta \Omega)+(\beta+1) \Omega x_{m}-1\right] ; x_{m}{ }^{\circ} \text { for } \\
& x_{2}=1 \\
& \Delta_{i j} \text { adjustable energy parameter } \\
& \beta: \text { adjustable binary parameter } \\
& \text { } \begin{array}{l}
\text { : adjustable Scatchard-Hildebrand-type parameter }
\end{array}
\end{aligned}
$$

UNIFAC Equations ( 15,16 )
$\gamma_{i}=\left(\phi_{i} / x_{i}\right)\left(\theta_{i} / \phi_{i}\right)^{\text {qqi/ }_{i} / 2}\left[\Pi_{k}\left(\Gamma_{k} / \Gamma_{k}^{(i)}\right)^{k_{k}}\right] \exp \left(\eta_{j}\right) ; \quad i=1,2 ; j=3-i$ in which
$\ln r_{i}=q_{k}\left[1-\ln \left(\sum_{l} \theta_{l} \tau_{l k}\right)-\left(\sum_{l} \theta_{i} \tau_{l k}\right) /\left(\sum_{m} \theta_{m} \tau_{m l}\right)\right] ;$
$\Gamma_{h}{ }^{(i)}$ for $x_{i}=1$
$\tau_{l m}=\exp \left(-\Delta_{l m} / T\right)$
$\eta_{i}=\phi_{i}\left(l_{j}-r_{j} l_{i} / r_{i}\right)$
$r_{i}=\sum_{k} \nu_{k i} r_{k}$
$q_{i}=\sum_{k} \nu_{k i} q_{k}$
$\nu_{k i}$ : number of groups of type $k$ in molecule $i$
$\phi_{i}, \theta_{i}, l_{i}, z$ : defined as in UNIQUAC equation
$\theta_{l}, q_{k}, r_{k}, \Delta_{l m}$ : as in UNIQUAC but applied to groups
perature. This assumption may not apply strictly, but it allows testing of the data more severely against the models. Table VII gives also a measure of the overall fit of the respective equation to the experimental data, defined as

$$
\begin{equation*}
\sigma=\left[\psi /\left(N-n_{p}\right)\right]^{1 / 2} \tag{5}
\end{equation*}
$$

Table V. Fixed Parameters for the Calculation of both Fugacity and Activity Coofficients (1, 2, 17)

| parameter | 1,3,5-TMB | 1-PrOH | 2-PrOH |
| :--- | :---: | :--- | :--- |
| critical temperature, K | 637.3 | 536.71 | 508.32 |
| critical pressure, bar | 30.9 | 51.70 | 47.64 |
| Rackett parameter | 0.255 | 0.2485 | 0.254 |
| mean radius of gyration, $\AA$ | 4.34 | 2.736 | 2.726 |
| dipole moment, D | 0.10 | 1.68 | 1.66 |
| association parameter ${ }^{\text {a }}$ | 0.0 | 1.40 | 1.32 |
| UNIQUAC $r$ | 4.07 | 2.78 | 2.78 |
| UNIQUAC $q$ | 3.32 | 2.51 | 2.51 |
| UNIQUAC $q^{\prime}$ | 3.32 | 0.89 | 0.89 |
| vaporization entropy, J/(mol K) |  | -115.2 | -117.5 |
| vaporization enthalpy, kJ/mol |  | -42.68 | -41.76 |
| ideal temperature of vaporization, K |  | 274.9 | 274.9 |
| a Solvation parameter was taken as zero for both systems. |  |  |  |

Table VI. UNIFAC Parameters (15, 16)

| subgroup | no. of subgroups |  |  |  | parameters |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1,3,5-TM | MB 1 | 1-PrOH | 2-PrOH | $r$ | $q$ |
| $\mathrm{CH}_{3}$ |  |  | 1 | 2 | 0.9011 | 0.848 |
| $\mathrm{CH}_{2}$ |  |  | 2 |  | 0.6744 | 0.540 |
| CH |  |  |  | 1 | 0.4469 | 0.228 |
| OH |  |  | 1 | 1 | 1.000 | 1.200 |
| ACH | 3 |  |  |  | 0.5313 | 0.400 |
| $\mathrm{ACCH}_{3}$ | 3 |  |  |  | 1.2663 | 0.968 |
| subgroup | interaction energies |  |  |  |  |  |
|  | $\mathrm{CH}_{3}$ | $\mathrm{CH}_{2}$ | CH | OH | ACH | $\mathrm{ACCH}_{3}$ |
| $\mathrm{CH}_{3}$ |  |  |  | 986.5 | 61.13 | 76.5 |
| $\mathrm{CH}_{2}$ |  |  |  | 986.5 | 61.13 | 76.5 |
| CH |  |  |  | 986.5 | 61.13 | 76.5 |
| OH | 156.4 | 156.4 | 156.4 |  | 89.6 | 25.82 |
| ACH | -11.12 | -11.12 | - 11.12 | 636.1 |  | 167.0 |
| $\mathrm{ACCH}_{3}$ | 69.7 | 69.7 | 69.7 | 803.2 | -146.8 |  |

in which $n_{p}$ is the number of adjustable parameters. This quantity approximates to the overall variance of errors. The magnitudes of the correlation coefficients give an indication of the degree of independence between the parameters of a model. When the parameters are completely independent, the value of the correlation coefficients is zero; as the parameters become more and more correlated, they approach a value of +1 or -1 .

The three-parameter NRTL equation gives the best fit in both binary systems, followed quite closely by the two-parameter Wilson equation and the two-parameter version of the NRTL model. Slight increases of the overall fit follow the same order given in Table VII for the different models. Values of the variables calculated with the UNIFAC equation $(15,16)$ given an overall variance of errors almost 2 orders of magnitude higher, a fact that suggests a revision of some of its fixed parameters.

From the analysis of both the quality of the overall fit and the degree of independence of the parameters, the three-parameter NRTL model is the one that represents the data more closely.

Bubble point pressure deviations shown in the last column of Table VII are within experimental error in all models, and they are reasonably scattered. Vapor mole fraction deviations are mostly of the same sign, which may be an indication of elther some lack of thermodynamic consistency of this kind of data or inadequacy of the models. However, experimental vapor compositions are almost within experimental error in the system with 2-propyl alcohol and not too far from experimental error in the system with 1-propyl alcohol.
Glossary

| $A, B, C$ | generalized parameters for models (Table VII) |
| :--- | :--- |
| $a_{j}$ | coefficient of the /th power of polynomial |
| $G_{i j}$ | abbreviated quantity in NRTL equation |
| $K$ |  |
| Nath and Bender association equilibrium constant |  |

Table VII. Parameters and Standard Deviations for the Models Applied to the Systems Formed by 1,3,5-Trimethylbenzene with either 1-Propyl or 2-Propyl Alcohol

| model | system ${ }^{\text {a }}$ | $A^{\text {b }}$ | $B^{\text {c }}$ | $C^{d}$ | $\sigma$ | $\sigma_{\text {p }}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| NRTL-3 | TMB/1-P | $944.4 \pm 53.9$ | $817.8 \pm 28.2$ | $0.540 \pm 0.020$ | 5.76 | 0.40 |
|  | TMB/2-P | $994.5 \pm 63.8$ | $813.1 \pm 20.4$ | $0.536 \pm 0.014$ | 5.45 | 0.38 |
| Wilson | TMB/1-P | $306.4 \pm 17.3$ | $1311.1 \pm 26.7$ |  | 6.03 | 0.46 |
|  | TMB/2-P | $366.9 \pm 16.0$ | $1268.5 \pm 38.2$ |  | 5.65 | 0.40 |
| NRTL-2 | TMB/1-P | $822.9 \pm 20.5$ | $751.7 \pm 13.9$ | 0.47 | 6.31 | 0.50 |
|  | TMB/2-P | $824.7 \pm 30.0$ | $756.5 \pm 12.6$ | 0.47 | 6.20 | 0.42 |
| UMAS | TMB/1-P | $1.701 \pm 0.112$ | $25.7 \pm 8.12$ | 1.00 | 6.70 | 0.41 |
|  | TMB/2-P | $1.988 \pm 0.124$ | $27.0 \pm 12.86$ | 1.00 | 6.36 | 0.42 |
| UNIQUAC | TMB/1-P | $907.7 \pm 19.9$ | $-132.0 \pm 2.8$ |  | 7.55 | 0.56 |
|  | TMB/2-P | $924.5 \pm 29.5$ | $-132.9 \pm 2.7$ |  | 6.83 | 0.45 |
| GMAS | TMB/1-P | $1248 \pm 108$ | $2.92 \pm 0.72$ | $-0.165 \pm 0.042$ | 6.86 | 0.47 |
|  | TMB/2-P | $2019 \pm 382$ | $18.1 \pm 22.1$ | $-0.048 \pm 0.016$ | 6.53 | 0.39 |
| UNIFAC | TMB/1-P |  |  |  | 618.1 |  |
|  | TMB/2-P |  |  |  | 375.1 |  |

${ }^{a}$ TMB, 1,3,5-trimethylbenzene; 1-P, 1-propyl alcohol; 2-P, 2-propyl alcohol. ${ }^{b} A: \Delta_{12}$ for NRTL, Wilson, UNIQUAC, and GMAS; $\chi / R$ for UMAS. ${ }^{c} B: \Delta_{21}$ for NRTL, Wilson, and UNIQUAC; $\beta$ for UMAS and GMAS. ${ }^{d} C$ : $\alpha_{12}$ for NRTL; $\chi / R$ for GMAS; $\epsilon^{\circ}$ for UMAS.

| 1 | abbreviated quantity in UNIQUAC and UNIFAC equations |
| :---: | :---: |
| $n$ | number of variables |
| $n_{0}$ | refractive index of solutions |
| $n$ | refractive index of pure component $i$ |
| $n \mathrm{p}$ | number of parameters |
| $N$ | number of experimental points |
| $P$ | saturation pressure |
| $q_{1}, q_{1}^{\prime}$ | structural area parameters |
| $r$ | liquid volume ratio |
| $r_{i}$ | structural size parameter |
| $R$ | universal gas constant |
| $v$ | molar volume of liquid mixture |
| $v$ | molar volume of pure liquid $i$ |
| $x$ | abbreviated quantity in UMAS and GMAS equations |
| $x_{i}$ | liquid mole fraction of component $i$ |
| $x_{\text {m }}$ | mole fraction of monomeric species |
| $y_{1}$ | vapor mole fraction of component $i$ |
| $y_{1}$ | generalized calculated variable |
| $\hat{y}_{i}$ | generalized experimental variable |
| $z$ | coordination number in UNIQUAC and UNIFAC equations |

## Greek Letters

$\alpha \quad$ abbreviated quantity in UMAS equations $\alpha_{i l} \quad$ adjustable or fixed parameter in NRTL equation
$\beta$ adjustable parameter in UMAS and GMAS equations
$\gamma_{1}$ activity coefficient of component $i$
$\Gamma_{k} \quad$ activity coefficient of group $k$ in UNIFAC equations
$\Delta_{i j} \quad$ adjustable energy parameter
$\epsilon \quad$ abbreviated quantity in UMAS equations
$\epsilon^{\circ} \quad$ adjustable volumetric parameter in UMAS equations
$\eta \quad$ abbreviated quantity in UMAS equations
$\eta_{i} \quad$ abbreviated quantity for component $i$ in UNIQUAC equation
$\theta$, surface fraction of either group or component i $\Lambda_{i j} \quad$ abbreviated quantity in Wilson equation $\nu_{k l} \quad$ number of groups of type $k$ in molecule $;$
$\sigma \quad$ total variance of the fit


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